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# Development of Low Energy X-ray Detectors using LGAD Sensors

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# Abstract

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Recent advances in segmented Low Gain Avalanche Detectors (LGADs) make them interesting for the detection of low energy X-rays photons thanks to their internal gain. LGAD microstrip sensors fabricated by Fondazione Bruno Kessler have been investigated using X-rays with both charge-integrating and single photon-counting readout chips developed at the Paul Scherrer Institut. The charge multiplication occurring in the sensor allows the detection of X-rays with improved Signal-to-Noise Ratio without additional dark counts. The application in the tender X-ray energy range is demonstrated by the detection of the sulphur  $K_{\alpha}$  and  $K_{\beta}$  lines (2.3 and 2.46 keV) in an energy dispersive fluorescence spectrometer at the Swiss Light Source. Although improvements in the segmentation and in the quantum efficiency at low energy are still necessary, this work paves the way for the development of single photon-counting detectors in the soft X-ray energy range.

#### 1

### 1. Introduction

# 2 1.1. Motivation

The advent of large area single photon-counting hybrid detectors developed at the 3 Swiss Light Source allowed huge improvements in many hard X-ray imaging techniques 4 e.g. macromolecular crystallography (Henrich, 2009), powder diffraction (Bergam-5 aschi, 2010) and microscopy (Guizar-Sicarios, 2014). More recently, the development 6 of charge-integrating detectors with single photon resolution and large dynamic range 7 promises to extend the range of application of hybrid detectors to XFEL experiments 8 and to improve the performance in high flux synchrotron experiments (Henrich, 2011; 9 Mozzanica, 2016). Nevertheless, many synchrotron experiments are performed in the 10 soft X-ray energy range (Hitchckock, 2015) due to the higher cross section for thin 11 or low interacting samples and to the presence of the K-edges of many light ele-12 ments useful e.g. in macromolecular crystallography (Liebschner, 2016) and L-edges 13 IUCr macros version 2.1.10: 2016/01/28

of 3D transition metals which are relevant to study copper based superconductors or 14 magnetic structures by means of Scanning X-ray Transmission Microscopy (STXM). 15 ptychography or resonant diffraction (Fink, 2013). These applications are often hin-16 dered by the detector performance and usually rely on photodiodes (Gullikson, 1996) 17 and CCDs (Müller et al., 2016). Photodiodes provide a large dynamic range, but they 18 have a relatively high noise which results in low sensitivity and they are not position 19 sensitive. This results in long scanning procedures for aligment and loss of possibly 20 interesting information e.g. in STXM experiments. On the other hand, CCDs provide 21 very low noise (Strüder, 2010; Hall et al., 2011) and high spatial resolution, but they 22 can only run at limited frame rates due to the relatively slow readout times, require 23 a fast shutter and deep cooling, have limited dynamic range due to the full-well-24 capacity and can easily suffer from radiation damage. Lately many developments have 25 tried to overcome these limitations (Denes, 2011). Recently, Complementary Metal-26 Oxide-Semiconductor (CMOS) monolithic detectors are also being commissioned for 27 soft X-ray applications (Wunderer, 2014). However, these monolithic detectors still 28 have to prove their performance in terms of versatility, robustness and reliability at 29 the level that hybrid detectors provide at higher energies. 30

Position sensitive hybrid detectors, as opposite to monolithic, are composed of two 31 separate parts: a sensor where the X-rays convert into electric charge and the readout 32 electronics where the signal is processed and eventually stored or digitized. The sensor 33 is a semiconductor material, normally silicon, where X-rays convert to electron-hole 34 pairs with an electron-hole  $(e^{-}h)$  pair generation energy of 3.6 eV, segmented into 35 strips (1D) or pixels (2D) in order to provide position sensitivity. Each single element is 36 connected independently to its readout channel of the electronics for highly parallelized 37 performance. This interconnection is obtained by means of wire-bonding (for strips) 38 or bump-bonding (for pixels), introducing a non-negligible capacitance at the input of 39

the readout electronics with a consequent increased noise. For this reason, hybrid strip
and pixel detectors have traditionally not been used for soft X-rays, which produce a
low signal comparable to the noise of the readout electronics.

The noise of a detector is usually defined by the Equivalent Noise Charge (ENC) 43 (Radeka, 1988) i.e. the charge at the detector input needed to create the same noise 44 at the output. This affects the energy resolution and the presence of noise in the 45 final image, and can be converted from electrons into energy by applying the  $e^{-h}$ 46 pair generation energy of the semiconductor material used. In Photon Counting (PC) 47 detectors, a threshold  $E_t$  is applied to the comparator integrated in the frontend 48 electronics and a photon is counted only if the signal generated by a photon exceeds 49 it. In case of monochromatic radiation,  $E_t$  is normally set to half of the X-ray energy in 50 order to optimize the quantum efficiency of the detector while avoiding multiple counts 51 due to charge sharing (Kraft, 2009). Equivalently,  $E_t$  can be applied offline to the 52 analog data readout from Charge Integrating (CI) detectors in order to discriminate 53 the signal from the noise. 54

The number of noise counts  $N_n$  for the same threshold  $E_t$  in a given measurement time T depends on the ENC of the detector, but is different for PC and CI detector with the same noise. In the case of a PC detector,  $N_n$  depends on both the ENC and the bandwidth of the noise. It can be estimated by considering the rate of positive zero crossings  $f_n$  (Bendat, 1958), resulting in:

$$N^{PC} = \frac{T \cdot f_n}{2\sigma^2 E^{NC}}$$
(1)

where  $f_n$  depends on the shaping parameters of the frontend electronics and is usually in the range 1–20 MHz. Considering a relatively slow detector with  $f_n=2$  MHz, one would need a threshold higher than  $5\sigma_{ENC}$  to have less than 0.1 % noise counts per second (which sums to 1 kcounts in a 1 Mpixel detector). Even with an noise as low as  $\sigma_{ENC}$ =46  $e^-$  as described in Wicek (2015), one obtains a minimum detectable energy

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<sup>65</sup> higher than 550  $e^{-3.6}$  eV/ $e^{-} \approx 2$  keV. By setting the threshold higher than half of <sup>66</sup> the X-ray energy, PC detectors can be used below this energy slightly comprimising <sup>67</sup> the quantum efficiency, as described in Donath (2013) down to 1.75 keV.

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<sup>69</sup> On the other hand, in a CI detector, the noise is sampled at the readout and can

increase with the exposure time  $\Delta t$ , due to the leakage current of the 70 dallabe 2018-11-23 18:12:38 to the bandwidth of the frontend electronics. However, for CI hybr 71 delete normally necessary to subdivide long measurement times T > 1-1072 frames  $n_f = T/\Delta t$  with short exposure time  $\Delta t$ . The refore the number 73  $N_n$  during the exposure time T for a CI detector is (Becker, 2012): 74  $N^{CI} = T \frac{1 - Erf(\sqrt{\frac{Et}{2\sigma_{ENC}}})}{T}$ Add space n  $\overline{\Delta t}$ 2

<sup>75</sup> Considering an acceptable exposure time  $\Delta t \sim 1$  ms without challenging cooling <sup>76</sup> requirements, a threshold cut at  $5\sigma_{ENC}$  is required to have less than 0.1 % noise counts <sup>77</sup> per second (which sums to 1 kcounts in a 1 Mpixel detector). Low noise CI detectors <sup>78</sup> have been developed with an  $ENC \sim 30 e^-$  (Jungmann-Smith, 2016; Cartier, 2016), <sup>79</sup> resulting in single photon resolution at a minimum energy of  $300 e^{-3.6} eV/e^{-}=1.08 keV$ . <sup>80</sup> This scales of a factor of 2 in case of small pixels in order to allow charge summation <sup>81</sup> to suppress charge sharing (Cartier, 2016).

<sup>82</sup> However, while the minimum value of  $E_t = 5\sigma_{ENC}$  defines a corresponding mini-<sup>83</sup> mum energy that can be detected by PC detectors, CI detectors can also be operated <sup>84</sup> a low energies without single photon resolution. Being  $f_n$  about three orders of mag-<sup>85</sup> nitude higher than  $1/\Delta t$ , the number of noise counts at the same threshold and noise <sup>86</sup> is much higher for a PC than for a CI detector.

The ENC of state-of-the-art readout electronics needs to be reduce *dallabe* 88 order of magnitude in order to make soft X-ray energies energies, st delete 8 iron L-edge at 708 eV for magnetic studies down to the carbon K-edge at 250 eV for

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<sup>90</sup> imaging of biological specimen, accessible to single photon counting detectors. For this <sup>91</sup> reason, an amplification of the signal in the sensor as the one provided by Low Gain <sup>92</sup> Avalanche Detectors (LGAD) would help to reduce the minimum detectable energy. <sup>93</sup> Moreover, the outstanding timing performance of LGAD sensors, originally developed <sup>94</sup> for tracking charged particles with ~10-20 picosecond timing resolution, could also <sup>95</sup> find applications for time resolved soft X-ray applications (Puzic et al., 2010).

# 96 1.2. Low Gain Avalanche Detectors

The development of LGAD sensors is based on the concept of the standard Avalanche 97 Photo Diodes (APD) (Lutz, 2007; Tapan, 1997; Pellegrini, 2014; Pellegrini, 2016). The 98 APDs offer a gain from a few tens to hundreds and they can be used for single photon 99 detection in the visible down to the infrared energy range. However, with such a high 100 gain, the noise performance is degraded due to the significant increase of shot-noise 101 caused by the amplified signal as well as by the leakage current, and thus worsen the 102 signal-to-noise ratio. APDs are fabricated only in small arrays with a pitch of hun-103 dreds of microns (Johnson, 2009) and provide an extremely high time resolution. In 104 the hard X-ray energy range they usually exploit indirect conversion in a scintillator 105 since full depletion requires very high voltages ( $\sim 1000$  V) due to the presence of a 106 highly doped region below the junction. 107

More recently, Silicon Photo Multipliers (SiPMs) have greatly advanced the technology for the fabrication of segmented amplifying devices, with channel densities that can be up to  $10^4$  mm<sup>-2</sup>. While an APD is usually operated using a bias voltage such that the amplified signal stays proportional to the detected one, SiPM are specifically designed to operate with a reverse bias voltage well above the breakdown voltage i.e. in Geiger mode. The resulting gain is of the order of  $10^6$ , but with the disadvantage of a high dark count density even in absence of illumination ( $10^5 - 10^6$  pulses/s/mm<sup>2</sup>) and

115	a non-negligible of afterpulsing i.e. detection of a spurious propability	<b>dallabe</b> 2018-11-23 18:13:15
116	single photon arrival (Bhuzan et al., 2003).	probability
117	The LGAD sensors are built-up on a similar technology as APDs	and SiPMs but
118	implemented with a lower concentration of dopants at the junctio	n to reduce the
119	gain to 5–20. LGADs amplify the signal induced by charged partic	des or photons,
120	generate an output signal which is proportional to the deposited ene	rgy and result in
121	an improvement on the signal-to-noise ratio.	
122	Charge multiplication, also known as impact ionization, is the most i	mportant mech-
123	anism during the operation of LGAD sensors. At the $p-n$ junction, due	to the presence
124	of additional dopants (typically with a peak concentration of $\sim$ 10 $^{-10}$	$^{16}-10^{17}{ m cm^{-}}^{3}$ ),
125	which is significantly higher than the doping concentration of the	silicon substrate
126	$(\sim 10^{11} - 10^{12} \text{ cm}^{-3})$ , a high electric field is built-up	dallabe 2018-11-23 18:13:24
	at the junction	
127	different kind of dopants. Since the electric field is high, usually above	200-300 kV/cm,
128	carriers gain enough energy while travelling through this region to tr	ansfer it to elec-
129	trons through scattering, which can further ionize silicon atoms with el	ectrons released
130	to the conduction band and holes to the valence band, creating new	$e^ h$ pairs (Sze,
131	2007), which can further create $e^ h$ pairs as well, resulting in a ca	ascade effect. As
132	an example, figure 1(a) shows the electron-induced impact ionization	n process. After
133	traveling a distance of $lpha_n^{-1}$ on average, the electron undergoes a coll	lision and a new
134	$e^ h$ pair is generated. $lpha_{n,p}$ is the impact-ionization coefficient for elements	ectrons or holes.
135	Since the impact-ionization coefficient of electrons is $\sim$ 3 times high	er than the one
136	of holes, the electron-induced impact ionization is the dominant p	process in LGAD
137	sensors (Maes, 1990).	

11

138



b)

Fig. 1. (a) Conceptual sketch of electron-induced impact ionization. After traveling a distance of  $\alpha_n^{-1}$  on average, the electron undergoes a collision with new electron-hole pairs generated by its excess energies. (b) Cross section of the investigated LGAD sensors.

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#### 2. Detector description

142	LGAD microstrip sensors	fabricated by Fondazione Bruno Ke	
	were		2018-11-23 18:13:41
143	have been wire-bonded to single	e photon-counting and charge-integrat	delete dout elec-
144	tronics developed at the Paul	Scherrer Institut (PSI, Switzerland) i	n order to char-
145	acterize their performance for	soft X-ray detection. The LGADs have	e originally been
146	developed for tracking charge	d particle with tens of pico-second r	esolution-at-the-
147	Large Hadron Collider (LHC),	while the frontend electronics is opt	imized for hard
148	X-ray detection using sensors	with different geometry and opposite	polarity, there-
149	fore this work represents a pro	oof of concept rather than a final deve	lopment for the
150	detection of soft X-rays using h	nybrid detectors.	

### 151 2.1. The microstrip LGAD sensors

The investigated LGAD sensors are segmented into strips with a pitch of 150  $\mu m$ and a length of 5 *mm*. The thickness of the *p*-type float zone silicon substrate with a resistivity of  $\geq$  5 k $\Omega \cdot cm$  is 50  $\mu m$ .

The LGADs under investigation are  $n^+$ -in-p sensors with the  $n^+$ -side segmented 155 (Paternoster, 2017). The charge multiplication layer is underneath the  $n^+$ -implant, 156 made by a layer of shallow p<sup>+</sup>-implant, either Boron or Gallium, whose distribution 157 extends to a few  $\mu m$  below the  $n^+$  layer. The cross section of a single strip is shown 158 in figure 1(b). A Junction-Termination-Extension (JTE) has been implemented for 159 each strip using deep phosphorous implantation embedding the multiplication layer 160 (Temple, 1997; Fernandez-Martinez, 2016). The design of JTE ensures that no charge 161 multiplication occurs when the e - h pairs generated by charged particles or photons 162 are absorbed in the gap region between two strips, thus the charge multiplication 163 region of each strip is well-defined. The JTE limits the amplification region to the 164 volume below the implant and practically defines a fill factor for the detection of the 165 IUCr macros version 2.1.10: 2016/01/28

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amplified signal. A *p*-stop has been implemented in order to prevent a short between
strips due to the presence of oxide charges after fabrication and X-ray irradiation,
which induces an electron-accumulation layer below the SiO<sub>2</sub> layer.

The bulk capacitance of each strip is 1.63 pF from a calculation considering the 169 geometry the LGAD sensor, the interstrip capacitance to the first neighbor is 0.42 pF 170 and 0.05 pF to the second neighbor, with a total capacitive load of 2.57 pF at the input 171 of the frontend electronics. This value is higher compared to the 1.52 pF capacitance 172 measured for the planar silicon microstrip sensors (50  $\mu$ m pitch, 320  $\mu$ m thick, 8 mm 173 long) for which the readout electronics used in these experiments were designed (Moz-174 zanica, 2009). Moreover, the settings of the frontend electronics have been optimized 175 for hole collection, while in the case of the LGADs under investigation the signal is 176 negative. 177

The LGAD sensors were manufactured and handled on top of a 570  $\mu$ m thick, low resistivity Czochralski wafer, which would absorb all the radiation if irradiated from the backplane. For this reason, all the tests using X-rays have been performed by irradiating the sensor from the strip implant side. The nominal breakdown voltage is found to be  $\geq$  300 V from the current-voltage (I-V) tests, thus all the X-ray measurements have been done below 300 V.

Two LGAD microstrip sensors with different implantations and doses for the gain layer have been investigated in this study: One with Boron, the other with Gallium. The dose for Boron implantation is about 6% lower than Gallium. Sensors with identical layout as the LGADs but without multiplication layer have also been tested in order to compare the performance of sensors with and without charge multiplication.

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# 189 2.2. The Mythen-II single photon counting readout

The LGAD strip sensor with Boron implantation using a lower dose (wafer-1) 190 has been wire-bonded to the Mythen-II photon-counting readout chip, which was 191 developed for time-resolved powder diffraction experiments at synchrotron radiation 197 sources. The Mythen-II chip consists of 128 channels operating in parallel (Mozzan-193 ica, 2009). Each channel has a charge-sensitive preamplifier that is AC coupled to two 194 shapers followed by a comparator and a 24 bit counter. Only the signals exceeding an 195 externally adjustable threshold are counted and therefore the detector is noise-free for 196 energies above about ten times the electronic noise. 197

The Mythen-II readout chip is operated in electron collection mode for the LGAD sensors while still using the same standard settings which are normally used for hole collection (Bergamaschi, 2010). The ENC expected for the input capacitance of 2.57 pF corresponding to the LGAD microstrip is about 300  $e^-$  RMS (~1100 eV), which would result in a minimal detectable energy of almost 11 keV compared to ~8.5 keV for stan-

dard planar sensors with these settings (~5 keV with low setting

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noise

204 2010)).

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# 205 2.3. The Gotthard-1.7 charge-integrating readout chip

A different LGAD strip sensor with Gallium implantation using a higher dose (wafer 206 14) and therefore a higher gain has been wire-bonded to Gotthard-1.7, a charge-207 integrating prototype readout chip developed for X-ray Free-Electron Lasers (Zhang, 208 2017; Zhang, 2018). It features a pre-chargeable dynamic gain switching pre-amplifier 209 (PRE) with three gains with increasing feedback capacitance as descirbed in (Moz-210 zanica, 2012) and a fully differential correlated-double-sampling (CDS) stage shared 211 by four readout channels. The PRE output of each channel is connected to a Signal-212 and-Reset Sampling Stage (SRSS) which consists of two sets of analogue storage cells. 213 IUCr macros version 2.1.10: 2016/01/28

In each set of analogue storage cells, one storage cell is used to record the output of 214 the PRE immediately after reset while the other stores the additional signal induced 215 by the incoming photons. The outputs of the SSRS are multiplexed in group of four 216 channels to one fully differential CDS stage. Signals on the two analogue storage cells 217 are subtracted and amplified by the differential CDS stage so that the CDS differential 218 output is proportional to the integrated charge from the X-ray. Two sets of analogue 219 storage cells are implemented in each channel for dead-time free operation: while one 220 set is connecting to the PRE and storing the output signal from the PRE, the other 221 is disconnected from the PRE and being sampled and processed by the CDS. 222

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# 3. Measurements

224 *3.1. Leakage current* 

The leakage current of the LGAD microstrips at different bias voltages has been measured using the Gotthard-1.7 readout chip. Figure 2(a) shows a linear dependence as a function of the integration time for the detector output in absence of radiation at different bias voltages. The leakage current can be estimated by fitting the data with a straight line and converting the angular coefficient into a current using the energy conversion gain *g* as explained in section 3.2.

The averaged value of the extracted leakage currents for each individual strips as 231 function of bias voltage is shown in figure 2(b). In the voltage range from 60 V to 240 V, 232 the leakage current increases from  $0.10\pm0.01$  nA to  $0.41\pm0.04$  nA due to the increase 233 of the multiplication factor. For silicon strip sensors without multiplication layer and 234 conventional strip sensors, the leakage currents are 0.02 nA and 0.12 nA respectively, 235 with little dependence on the bias voltage after the sensor is fully depleted. The 236 difference between these sensors is attributed to the different layout design and sensor 237 thickness, as well as the quality of silicon substrate and oxide (e.g. carrier life times 238 IUCr macros version 2.1.10: 2016/01/28

and surface recombination velocities). The LGAD sensor shows higher leakage current
than both, but it is still in a range which can be handled by the readout chip.

A high leakage current of the sensor results in an increase of the shot noise and 241 therefore a higher electronic noise. Moreover, for CI readout chips, a high leakage 242 current also leads to a reduction of the dynamic range. The Gotthard-1.7 readout chip 243 is optimized for hole collection and has only a limited linear range for the negative 244 polarity (about half of the 14 bit output). A maximum integration time of  $\leq$  50  $\mu$ s can 245 be used at bias voltage of 240 V, compared to  $\leq$ 175  $\mu$ s at 60 V; however, in all cases 246 it is much longer than the 25  $\mu$ s (at 40 kHz frame rate) readout time of the chip i.e. 247 the detector can be operated in dead-time free mode also using LGADs. 248



Fig. 2. (a) Dynamic range scan using sensor leakage current for a single strip. (b) Average leakage current over all strips measured using Gotthard-1.7 at different bias voltages compared with sensors without multiplication.

# 252 3.2. Energy response

The LGAD strip sensors have been characterized using X-rays emitted by fluorescence targets of different elements excited using the beam generated by an X-ray tube (tungsten or chromium anode). The energy of the detected X-rays is quasi-

- <sup>256</sup> monochromatic with energies ranging between 3.3 keV (Indium L-edge) and 17.5 keV
- 257 (Molybdenum K-edge).

While the charge-integrating readout of Gotthard-1.7 allows the direct acquisition 258 of a full energy spectrum (pulse height distribution), the energy response of a single 259 photon-counting detector like Mythen-II is obtained by scanning the threshold of the 260 comparator. The resulting curve (S-curve) represents the integral of the spectrum and 261 contains equivalent information. Figure 3 show respectively (a) the spectra acquired 262 with Gotthard-1.7 at 120 V and (b) the S-curves acquired with Mythen-II at 150 V 263 for different X-ray energies, as well as the energy calibration of Gotthard-1.7 and 264 Mythen-II in (c) and (d). 265

In the case of Gotthard, the energy conversion gain *g* necessary to convert from ADC unit into energy can be estimated by a linear fit of the peak position as a function of the photon energy. For a photon counting detector, the energy conversion is extracted by a linear fit between the position of the inflection point of the S-curves and the photon energy, as described in detail in Bergamaschi (2010).



Fig. 3. Energy response of the LGAD microstrip sensors at different energies. a) Pulse height distributions acquired using the Gotthard 1.7 chip at 120 V bias voltage.
b) S-curves acquired using Mythen-II at 150 V bias voltage. c) Energy calibration using Gotthard-1.7. d) Energy calibration using Mythen-II.

In both cases, for energies above 8.05 keV a shoulder is visible close to the noise level, which is due to X-rays absorbed in the region between the strips and which are not amplified. This signal can be used to estimate the multiplication factor i.e. the ratio between the conversion gain *g* with and without amplification and the fill factor i.e. the fraction of detected photons whose signal is amplified. Both the multiplication factor and the fill factor depend on the bias voltage applied to the LGADs.

# 280 3.3. Multiplication factor

The bias voltage applied to the LGAD sensors modifies the electric field in the multiplication region and therefore affects the signal amplification. Figure 4 shows (a) the pulse height distributions acquired using Gotthard-1.7 and (b) the S-curves acquired using Mythen-II for X-ray fluorescence of 8.05 keV from copper target at different bias voltages. The shift of the peak in the spectra and of the inflection point in the S-curves show an increase of the conversion gain as a function of the applied bias voltage. The increase in the number of counts at higher bias voltages from Mythen-II, as shown in fig 4(b) is probably due to an extension of the amplification region with consequently higher fill factor (see section 3.5).

The multiplication factor, *M*, of the LGAD sensors is plotted in figure 5 and is estimated from the ratio between the conversion gain of LGAD sensors and planar sensors with the same layout but without multiplication layer. The multiplication factor ranges from 5 to 15 for the voltage range from 60 V to 240 V for the sensor with higher implantation dose and 4 to 6 for the sensor with lower implantation dose. The difference in multiplication factor of the two investigated sensors attributes to the different implantation doses and profiles for the gain layer.



Fig. 4. Response to 8.05 keV copper fluorescence radiation at different bias voltages.a) Pulse height distributions acquired using Gotthard-1.7 and b) S-curves acquired using Mythen-II.



Fig. 5. Average multiplication factor over all strips as function of the bias voltage for the two LGAD strip sensors investigated using Gotthard-1.7 and Mythen-II. The multiplication factors of the two sensors at the same bias voltage are different as they were fabricated using different implants and doses to form the multiplication layer.

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#### 303 3.4. Noise and energy resolution

For Gotthard, the noise has been estimated from the standard deviation of the spectrum in absence of illumination (equivalent to a Gaussian fit to the zero photon distribution), and converted into energy units by using the conversion gain g calculated as in section 3.2). Figure 6(a) shows the noise as function of bias voltage. With increasing bias voltage, the noise in energy decreases since the noise remains constant in electron charge, which is independent of the signal amplification, while the conversion factor g increases.

In addition, the energy resolution has been calculated by fitting the width of the

312 single photon distributions and converting its standard deviation into energy using

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g. The energy resolution vs. bias voltage of the LGAD sensor for 8.05 keV X-rays 313 is shown in figure 6(a) as well. It is higher than the noise since it contains both the 314 noise contributions and the variations in the multiplication factor due to the shot 315 noise or to different absorption position. The energy resolution is  $\sim 0.41\pm0.02$  keV 316 below 180 V. Above 180 V, the pulse height still increases while the shot noise, due 317 to large multiplication, starts to be dominant making the energy resolution at higher 318 bias voltages worse. The best value of energy resolution at 8.05 keV happens at bias 319 voltages of  $\leq$  180 V, corresponding to a multiplication factor of  $\sim$ 10. Compared to the 320 strip sensor without multiplication layer and the conventional strip sensor, the energy 321 resolution has been improved by a factor of 5.5 and 2.7, respectively, in the LGAD 322 sensor. 323

324	figure 6(b) shows the energy resolution depends also on the X	l dallabe
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		dallabe
325	shows that the energy resolution	2018-11-23 18:15:06
	for low energy X-rays (≤1-2 keV)	f
		delete
326	rays i.e. can be improved before the shot noise being dominated for	hese soft X-rays
377	by increasing the multiplication factor $\Delta t 240 \text{ V} (M \approx 13.8)$ the end	av resolution at
527		PA reportion at
220	1 keV is $\sim 0.21$ keV, with a signal-to-poise ratio of about 5, which we	uld enable single
328		
320	nhoton resolution. An ontimized design of the LGAD sensor will imp	prove the energy
529		Nove the chergy
220	resolution and further extend the minimal detectable energy by using	ng sensors with a
230	resolution and further extend the minimal detectable energy, by using	ig sensors with a

<sup>331</sup> lower input capacitance compared to the one under test.



Fig. 6. (a) Average noise over all strip channels as well as energy resolution of 8.05 keV X-rays as function of bias voltage investigated using Gotthard. (b) Energy resolution as function of the photon energy at 120 V and 240 V.

In the case of a single photon-counting detector, the direct measurement of the noise is not possible, while the energy resolution can be estimated by the slope of the Scurve at the inflection point measured using monochromatic radiation (Bergamaschi, 2010). Figure 7 shows the S-curve recorded at the PHOENIX beamline of the Swiss Light Source using 2.1 keV photons for one of the channels of Mythen-II. The strip are illuminated from the front side, i.e. where the gain layer is located.

From the S-curve, a gain of 15.68 DAC/keV is obtained, which is  $\sim$ 22.80% lower 341 than the gain of 20.31 DAC/keV extracted from the energy calibration shown in 342 figure 3(d) at the same bias voltage of 150 V. This is partially due to the fact that 343 the detector was operated in vacuum and therefore at a higher temperature compared 344 to the measurements in air. Moreover, since the detector is illumintaed from strip 345 side, where the multiplication is located, and the attenuation length of the 2.1 keV 346 photons in silicon is 1.74  $\mu$ m, most of the photons are absorbed in the gain layer. 347 In this case, the electrons will travel a shorter distance in the gain layer, incurring 348 in less impact-ionization events, with consequent reduced multiplication, while the 349 IUCr macros version 2.1.10: 2016/01/28

26 holes travelling through the gain layer have a lower impact-ionization coefficient. The 350

<sup>351</sup> resulting multiplication coefficienct is therefore lower compared to photons absorbed

in the sensor bulk underneath the gain layer. The different absorption depth within
the gain layer will also increase the spread of the multiplication factor and therefore
degrade the energy resolution.

The average energy resolution for all channels at 2.1 keV is 0.310±0.024 keV RMS. It is reduced of more than a factor of 3 compared to the noise expected for a sensor of the same input capacitance based on hole collection which does not include the variations in the multiplication gain. We expect that this value can be further improved by effectively cooling the detector and by using back-illuminated fully depleted LGADs.

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# 363 3.5. Fill factor

The JTE limits the multiplication region to the volume below the implant and

<sup>365</sup> practically defines a fill factor for the detection of the amplified signal which also

depends on the bias voltage. At low energies, the non-amplified X-rays cannot be
 detected and a low fill factor translates into a reduction of the quantum efficiency.

The S-curves acquired using 17.5 keV photons plotted in figure 8(a) show a second plateau at lower thresholds due to the X-rays absorbed in-between two strips, where no charge multiplication is present in the LGAD sensor. These photons are detected with a signal height like in the planar silicon sensor, while the photons absorbed in the multiplication region are amplified and create a larger signal.

The ratio of the number of counts of the amplified photons and the total number of photons gives the fill factor of the LGADs. Figure 8(b) shows the fill factor measured as a function of the bias voltage. At 50 V it is only 23.6 % at an more than doubles at 150 V (48.0 %) showing that an increase of the electric field can partially improve it.



Fig. 8. (a) The S-curves from 17.5 keV X-ray fluorescence at different bias voltages using Mythen-II and (b) determined fill factors of the LGAD sensors at different bias voltages from the S-curves.

To further investigate the position dependence of the multiplication, the LGAD sensor read out using Gotthard was scanned in an X-ray beam of 20 keV focused to  $\sim 3 \ \mu m$  by means of beryllium compound refractive lenses (Snigirev, 1998) at the European Synchrotron Radiation Facility. The sensor was biased to 120 V during

the measurement. The measured energy as function of beam position crossing three strips is shown in figure 9(a) and their projection to the x-axis in figure 9(b). The

region with measured energy above 1 in the figure indicates the region with charge 386 multiplication. The fill factor, defined by the percentage of the area with measured 387 energy higher than 50 % of the maximum in the scan, is  $\sim$ 40 %, corresponding to 388 a width of 60  $\mu m$  and a gap of 90  $\mu m$  (without or with lower multiplication). Inside 389 the area with charge multiplication, the mean value of the measured energy varies at 390 different positions indicating a gain variation. From the measurement, it is shown that 391 the non-uniformity of the measured energy due to the gain variation is smaller than 397 the noise. 393

Figure 9(c) shows the spectrum of one investigated strip when X-rays illuminate 394 different regions: (a) The non-multiplication region (M=1), (b) the transition region 395 with and without multiplication, as well as (c) the multiplication region (M=6.7 at 396 120 V). The peak at zero ADU is caused by the noise of the system. In (a), up to three 397 single photon peaks, labeled as 1,2,3 ph (M=1), can be seen in the spectrum for the 398 photons without charge multiplication. The photon peaks are at 435 ADU, 870 ADU 399 and 1305 ADU for one, two and three photons, respectively. In (b), both single photons 400 with and without multiplication are visible. The single and double photon peaks at 401 435 ADU and 870 ADU remain visible, while a third peak at 2500 ADU arises due 402 to the signal multiplication of the single photons. In (c), only photons with charge 403 multiplication can be seen. Here, the single photon peak is located at 2935 ADU and 404 two photons create a signal of 5870 ADU. Note that the "single" photon peak with 405 charge multiplication in (b) shows slightly lower pulse height at 2500 ADU compared 406 to 2935 ADU for photons absorbed in (c) which has to be attributed to only partial 407 multiplication of the charges due to diffusion of electrons during drifting to the readout 408 electrode driven by the electric field inside the sensor. 409



Fig. 9. a) Mean energy measured as a function of the position of the pencil beam on a region of three strips, b) a profile of the image and c) spectrum measured in the different regions. Labels in b) refer to the different regions shown in c).

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As a proof of principle, the LGAD with the Mythen readout was tested in a von Hamos spectrometer operating in the tender X-ray energy range (2-4 keV) installed at the PHOENIX beamline of the Swiss Light Source (Huthwelker, 2018). The spectrometer normally uses the CI MÖNCH detector (Ramilli, 2017), which provides single photon resolution at these energies. However, the detected flux is very low and a PC readout, as normally used in the hard X-ray energy range, would be more appropriate (Slatcheko, 2012).

Figure 10 shows a fluorescence emission spectrum of Sulfur recorded using an unfo-

425 cused X-ray beam of 3 keV. The  $K_{\alpha}$ =2.31 keV and  $K_{\beta}$ =2.46 keV lines are located on IUCr macros version 2.1.10: 2016/01/28

two separate sensors assembled on the same module. The fluorescence lines are well detected even without threshold equalization, which is outstanding compared to the minimum detectable energy of about 11 keV for the detector with planar silicon sensors of the same geometry. For the standard sensor the detector limit is 5 keV thanks to the smaller sensor capacitance and optimized settings.

The spectrum has been acquired in a single acquisition with an exposure time of 15 s. In order to acquire the same spectrum using MÖNCH, 15000 frames should have been acquired and analyzed in order to extract the photons, requiring a high performance data backend system.

Still, this measurement is only a proof of principle. The spectrometer would require a spatial resolution of better than 50  $\mu$ m in order to provide the expected 0.5 eV energy resolution and separate e.g. the K<sub>a1</sub>, K<sub>a2</sub> doublet using the focused beam. This is clearly not yet achievable with the current sensors due to the large strip pitch and low fill factor and will require further development of the LGAD technology.

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### 5. Discussion

An LGAD strip sensor segmented on the  $n^+$ -side has been investigated and results 441 demonstrate the possibility to extend the minimal detectable energy of X-rays for PC 442 and the single photon resolution for CI microstrip detectors down or below 2 keV. 443 These results have been obtained with sensors developed for ultrafast tracking of 444 charged particles, with a high input capacitance and readout electronics with rela-445 tively high noise (ca. 300  $e^{-}$  for Mythen-II and Gotthard-1.7, both optimized for hole 446 collection). Therefore we expect that this minimum energy can be improved down 447 to about 500 eV in order to include the L-edges of 3D transition metals by careful 448 optimization of the LGAD technology and matching of the readout electronics. 449

450 Moreover, for most X-ray applications, the segmentation of the sensors should be

reduced to at least 100  $\mu$ m with a fill factor close to 100% in order to improve the spatial resolution and the quantum efficiency. This can be obtained by optimizing the design layout of the JTE, exploting charge diffusion using back illuminated thick silicon sensors or alternatively by developing inverse LGADs with the multiplication layer on the rear side (Paternoster, 2017).

Pixel detectors require back illumination of the sensors, therefore LGADs without substrate and with shallow backplane ( $\leq$ 200 nm implant) must be optimized in order to obtain a high quantum efficiency below 1 keV.

This study represents only a proof of principle for using LGAD sensors for soft X-ray detection. Despite the many technological challenges for improving the capacitance, the leakage current, the segmentation and the quantum efficiency, we expect that the LGAD technology could be a breakthrough for the development of soft X-ray single photon counting detectors, which would be a game changer for several resonant diffraction and spectromicroscopy applications.

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Synopsis

Low Gain Avalanche Detectors have been characterized using X-rays. Preliminary tests show promising results towards the development of soft X-ray single photon counting detectors.